



Dart Aerospace Ltd.  
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K6A 1K7  
Canada

Tel (613) 632-5200

**D3942-1**

**Job Sheet 177678**



DAS  
21  
9-89

Part No: D3942-1

Job Qty: 10 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/16/18

Job Tracking No:

Due Date: 5/17/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C lpp Rev:A UPDATE TO REV B 10-11-24 JLM VERIFIED BY:EC

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 10 Ea  |            | 5/17/18  | 0.00      | 0.00    | Start Up Waterjet     |           | OK 18/05/18 |
| 100   | Waterjet           | 10 pcs |            | 5/17/18  | 0.00      | 0.23    | Waterjet1             |           | OK 18/05/18 |
| 120   | QC                 | 10 pcs |            | 5/17/18  | 0.00      | 0.00    | QC8                   |           | 38          |
| 130   | Brake NC           | 10 pcs |            | 5/17/18  | 0.01      | 0.12    | Brake NC 1            |           | DAS 38 SB   |
| 140   | QC                 | 10 pcs |            | 5/17/18  | 0.00      | 0.00    | QC5                   |           | 38          |
| 150   | Packaging          | 10 pcs |            | 5/17/18  | 0.00      | 0.00    | Packaging3            | 5-058     | 8/17/2018   |
| 160   | QC21-SA            | 10 Ea  |            | 5/17/18  | 0.00      | 0.00    | QC21                  |           | OK 18/05/18 |

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### Job BOM

| Part / Item | Component Name     | Quantity           | Operation             | Container |
|-------------|--------------------|--------------------|-----------------------|-----------|
| M304S18GA   | 304/316 .050 Sheet | .1500 sf (.015 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M304S18GA      | 0        | 87        | 0         |

A06



Container No: S071920



Part: D3942-1

Job No: 177678

Serial No/Batch: S071920

Revision:

Inspector:

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Date: 05/16/18

| Part Specifications |             |                                |                |          |                  |
|---------------------|-------------|--------------------------------|----------------|----------|------------------|
| Spec No             | Description | Target/Tolerance               | Limits         | Type     | Special Comments |
| 1                   | Angle       | 3.060Inches $\pm$ 0.030        | 3.090<br>3.030 |          |                  |
| 2                   | Angle       | 0.750Inches $\pm$ 0.030        | 0.780<br>0.720 |          |                  |
| 3                   | Angle       | 0.129Inches + 0.005<br>- 0.001 | 0.134<br>0.128 | Diameter |                  |
| 4                   | Angle       | 0.750Inches $\pm$ 0.030        | 0.780<br>0.720 |          |                  |
| 5                   | Angle       | 0.250Inches $\pm$ 0.030        | 0.280<br>0.220 |          |                  |
| 6                   | Angle       | 0.250Inches $\pm$ 0.030        | 0.280<br>0.220 |          |                  |
| 7                   | Angle       | 0.250Inches $\pm$ 0.030        | 0.280<br>0.220 |          |                  |
| 8                   | Angle       | 0.340Inches $\pm$ 0.030        | 0.370<br>0.310 |          |                  |

Plex 5/16/18 11:10 AM dart.leroux.jason